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CHINAPLAS SPECIAL

BASF PLASTICS BRING INNOVATIVE DESIGNS TO LIFE

- BASF is the exclusive partner for CHINAPLAS "Design x Innovation"
- · Plastics technology empowers designs that boost innovations for various segments

BASF, the world's leading chemical company, will sponsor the "Design x Innovation" event at the 29th International Exhibition on Plastics and Rubber Industries (CHINAPLAS 2015). The event will focus on the power of plastics technology in empowering designs that boost product innovations. Plastic technology helps customers respond to fast-changing market needs, such as sustainability demands, intense competition, and the requirement for faster time to market.

The "Design x Innovation" event consists of a gallery showcasing plastics innovations, open forums for industry experts, and interactive programs. Through these platforms, the "Design x Innovation" event will illustrate how plastics technology opens up design possibilities to inspire new product experiences showing how lighter weight, new looks, new materials, and new functionalities can address the needs of daily life for energy efficiency, lifestyle and performance.

"Over the years, we have worked with customers from different industries to drive product innovation. We want to help our customers further realize design ideas through innovative plastic solutions. At this event, BASF will showcase innovations and present together with product designers and experts from various fast-changing industries," said Mr. Andy Postlethwaite, Senior Vice President, Performance Materials Asia Pacific, BASF.

"CHINAPLAS is proud to work with BASF to create 'Design x Innovation'. As Asia's No. 1 plastics and rubber exhibition, CHINAPLAS aims to reflect market dynamics and plastics technologies' progression to the industry," said Ms. Ada Leung, General Manager of Adsale Exhibition Services Ltd, organizer of CHINAPLAS.

CHINAPLAS 2015 will be held on May 20-23,

2015 at China Import & Export Fair Complex, Pazhou, Guangzhou, China. "Design x Innovation" will be in two locations of the fairground: at booth A21 in Hall 13.2 and at the Viewing Deck outside Hall 9.3 in Zone B.

The "Design x Innovation" event will showcase samples of the latest designs inspired by plastics, including vehicle and auto parts, consumer goods, industrial applications and building materials. The Open Forum will feature representative associations and product designers who will be invited to share their outstanding work and experiences with visitors.

www.ChinaplasOnline.com

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NEW POLYMER FOR TRANSPARENT SUN PROTECTION



Note WorthyBaycusan C 2000 delivers high SPF and feels pleasant on the skin

Nothing accelerates aging of the skin as much as solar radiation. Sun care cosmetics that offer a good level of protection while also feeling pleasant on the skin are therefore becoming increasingly popular. There is particularly high demand for transparent sun protection products such as sprays and gels, as these are easier to spread onto the skin than lotions and provide a layer of protection that is almost imperceptible but nonetheless highly effective.

At the in-cosmetics trade show in Barcelona. Bayer is exhibiting a recent product innovation that meets all of these requirements - Baycusan C 2000 (INCI: polyurethane 64). This ethanol-based polyurethane film former can be used to produce fully transparent sun protection solutions that deliver a high sun protection factor (SPF) and also feel great on skin.

Whether it is used in light sunscreen gels, practical aerosol sprays or nourishing sun oils, Baycusan C 2000 is compatible with all common UV protection substances and is easy to incorporate into the product. In comparison with other film

formers, this polyurethane solution saves manufacturers time, energy and money, as it is not necessary to heat or neutralize the product.

High SPF and good water resistance

In vivo tests have shown that using even small quantities of Baycusan C 2000 in sun protection formulations results in significantly higher SPF than conventional film formers. This effect has already been demonstrated in emulsion-based sun protection formulations using Baycusan C 1000, and has now been confirmed again.

Once applied, sun care products containing Baycusan C 2000 are fully waterproof and retain their protective function even if users jump into the water to cool down. This water resistance has been confirmed on ten test participants in compliance with guidelines from Colipa, the European cosmetic industry's trade association. Using this film former, it is possible to create durably waterproof products that are ideal for particularly active adults and children.

Exceptionally pleasant feel on the skin

With its exceptional sensory properties, Baycusan makes a tangible difference in sun protection products. New formulations containing the polyurethane solution ensure smooth application and easy absorption and leave the skin feeling great. What's more, even those who like the feeling of wet skin when sunbathing can apply this effective sun protection directly, without causing a "milky" film or unwanted lumps to form. This is thanks to the film former's nonpilling effect.

A total of five new sun care formulations based on the Baycusan C 1000 and C 2000 lines are being exhibited at in-cosmetics under the new "Beauty made possible" slogan.

www.bayer.com

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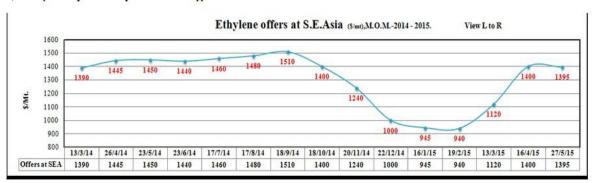


POLYMER BAZAAR

→ Polymer Bazaar Market watch: week 4th May, 2015

Ethylene:

A high volume of Ethylene transacted in the spot market, but prices remained very close to the \$.36/lb level seen over the past few weeks. Several Gulf crackers were hit with relatively minor production issues otherwise, most are operating near capacity. Ethylene for May sold actively at steady money and then later in the week another group of trades crossed slightly lower, ending around \$.3575/lb, down a scant quarter-cent. Ethylene's forward curve is relatively flat; a mere \$.005/lb separates prices through the end of 2016.



Indian Bazaar:

✓PE: Scenario is almost same with PE, but only few grades like HD Blow and LD lamination were facing availability issues. In absence of domestic make of HDBM / LD EC, imported polymers are easily available with ample of quantity specifically in LLDPE / LDPE & HM film grades. Correction isn't visible for next week. Buyers are requested to opt wait & watch policy, keeping sufficient inventory.

International Bazaar:

The Polyethylene market remained active; however, prices stalled along their recent ascent. Fresh railcar offers have thinned out, while a slightly softer Houston market is keeping prices in check. Polyethylene sales were exceptionally strong during Mar/Apr, each around 300 million lbs above the trailing 12 month average. While some of the elevated domestic purchases likely went to meet increased seasonal usage, much of the aggressive demand is deemed to have replenished processors' inventories. Processors in general enjoyed the \$.16/lb decrease since November and with a \$.05/lb increase looming for May, the risk/reward was simply too compelling and the orders rushed in. Export demand was also excellent during the same period, as a heavy turnaround season in Asia left the region short of resin. As a result of the buying frenzies, producers moved so much Polyethylene that any burdensome inventories that had developed during 7 consecutive months of builds were quickly eliminated. Consequently, the spot market has moved higher in support of the price increase and it seems that most or all of it will take hold.

(conversion calculator. 1 kg = 2.20462 lb & 1 \$ = 64.35 INR)



WWW.POLYMERBAZAAR.COM

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POLYMER BAZAAR

▼Next Expected #Polymer rate revision:1/6/15.

Looking to current scenario, after reviewing major factors which governs pricing policy, POLYMER BAZAAR shares our view for next expected price revision on 1st June 2015.

- **♦** Some of Factors which supports Price stability at current level:
- 1: Depreciating Indian rupee & operating in range of 63.75 -64.05
- 2. Start up of Ramadan from June 18-19th, which may lead shipments delay/ disturbed from ME & other Muslim countries
- 3. Shutdown of domestic players like IOCL & GAIL
- **♠** Factors which drives towards Price Reduction:
- 1. Continuous downfall in international offers since last 2 weeks.
- 2. Most inactive/ need base demand.
- 3. Ease of availability of domestic/Imports.
- 4. Monsoon approaching India from June 15.

As per our study Expected Price revision on 1/6/15:

✓ PP: May down by Rs.1.5 to 2/kg.
✓ HDPE: May down by Re.1 to 1.5/kg.
✓ LDPE/LLDPE: May down by Rs.1.5 to 2/kg
✓ PVC: May down by Re.1 to 1.5/kg.
✓ PET: May down by Rs.2.5 to 3/kg
✓ PS: May down by Rs.1.5 to 2/kg

(predictions are given based on our study / research monitoring current scenario of affecting factors .Predictions figure may vary if any of affecting factor fluctuates marginally.Subscribers are requested to consider their personal influence also)



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POWER FOR PLASTICS: THE NEW HOLZMA HPP 500 P SETS BENCHMARKS IN EXTRACTION AND SERVICING EASE



HOLZMA has further enhanced many aspects of the HPP 500 P. The top-of-therange model of the German company has long stood for maximum precision in plastics processing. This is ensured by its high cut quality, impressive capacity and easy operation. Its fundamentally revised extraction system and significantly improved ease of servicing allow the new HPP 500 P to set the standards in the top league of plastics s a w s .

Cutting plastic panels puts very high demands on cutting technology - specially when a great deal of material is to be processed in a short time, large panels are to be cut or in the case of series production. HOLZMA meets these requirements with the HPP 500 P, a panel saw designed specifically for industrial plastics processing. Its assets: a reliably high cutting quality in conjunction with enormous throughput and a consistently high level of user friendliness. HOLZMA has now systematically enhanced this saw. Efforts centered on two key aspects: the extraction system and maintenance and servicing ease. The results of this focused development have increased the life cycle of the saw and thus its efficiency in the production process.

The list of new technical features is long. For example, the robust saw carriage has

been redesigned. Its chip guidance features have been further improved, which is a huge advantage when cutting plastic panels. Furthermore, the new saw carriage has been equipped with an innovative lifting mechanism for the main saw blade and has been especially designed to allow belts to bechanged quickly and easily. All in all, these measures result in much easier maintenance, improved chip guidance and thus a longer service life.

dustEx extraction system now also for the HPP 500 P

Another advantage is that the HPP 500 P is now equipped with the innovative HOLZMA extraction system dustEx. Special air jets on the machine table transport all the shavings towards the right-angled fence where they are captured and extracted.

Streamlined product portfolio, greater customization

Having already successfully streamlined its product portfolio for the woodworking sector and thus brought it into even closer alignment with customer requirements, the German company has now applied its motto "less is more" to saws of the new P series and considerably reduced the number of different models. The customer now simply chooses the appropriate basic saw and customizes it with additional, individually configurable technologies. This allows each and every HOLZMA customer to choose exactly the panel saw that he needs for his production requirements in plastics processing – no more, but also no less. This makes it easier to plan investments, as well as increasing flexibility and allowing a greater degree of customization.

www.holzma.com

Courtesy

COPERION NANJING TO OPEN NEW PLANT IN SEPTEMBER 2015



New manufacturing site to meet high quality standards

Coperion (Nanjing) Machinery Ltd. Co., Nanjing, PR China, will move to a new facility in the Nanjing Jiangning District in September 2015. The company's current production site will in the future be designated for R&D and Technology use only as per Nanjing Jiangning Government's plan. With the support of the Government of Jiangning Economic & Technology Development Zone, Coperion was able to find a new plant for manufacturing and production purposes nearby. Construction work started in May 2014 and will be finished in June 2015.

The new Coperion plant in Nanjing with a footprint of more than 15,000 m² will continue to focus on manufacturing the STS and CTE twin screw extruder series. In order to serve Coperion's manufacturing needs the new building is designed with the following features: the most advanced machinery production technology with engineering and manufacturing know-how from Coperion Stuttgart, Germany, and an optimized, tailor-made workshop layout for highly efficient production. A center with new German-made CNC machines and centralized air conditioning to ensure the high machining precision will also be integrated as well as new advanced manufacturing machines.

Focus on Quality Assurance sets standards

To ensure maximum sustainable quality in the manufacturing process Coperion Stuttgart deploys its proven quality system processes to its manufacturing site in Nanjing. A new quality control center is being established, equipped with high-precision equipment for 3-dimensional inspection and barrel leakage

testing. It is completed by barrel washing equipment, chemical composite analyzer, magnetic detector and hardness tester to ensure alignment after assembly. The entire production process is closely monitored, using German high-precision, high-level production and quality measuring machinery and equipment. Coperion Nanjing's quality assurance team will continue to be supported by experts from Coperion Stuttgart, Germany.

Newly equipped test center for compounding applications

The Coperion Nanjing test center, currently equipped with a STS 35 and a STS 50 compounder, will be extended with comprehensive upstream and downstream equipment, including material handling, to provide customer process tests. In order to be able to offer customers a broader variety of application tests and increase testing capacity, a new ZSK 32 Mc18 twin screw extruder with 18 Nm/cm³ torque will join the two existing STS compounders in late 2015 for tests, simulation and scale-up.

"Coperion's new Nanjing manufacturing plant is another step forward for Coperion and reflects the importance of Coperion Nanjing to our business" says Thomas Kehl, President of Coperion. "It is an investment in the future and a clear commitment to the STS Mc11 twin screw extruder series. Coperion Nanjing will play a more important role in the Coperion network not only as an extruder manufacturing site but also from a customer service point-of-view. We are grateful to the Government of Jiangning Economic & Technology Development Zone, who actively supported us in finding a new site that perfectly matches our needs."

Ms. Joanne Shen, Coperion Nanjing's Managing Director adds: "The new plant in the Nanjing Jiangning District strengthens our footprint in the Chinese and Asian market. We are proud of the new shop floor that will be designed in an efficient and professional way. Our manufacturing area will be equipped with a significant number of German-made machining centers as well as quality control equipment supporting our latest quality offensive. And the new test lab will be upgraded with a high-end extruder from Coperion's ZSK Mc18 series. All these changes show Coperion's commitment to our Nanjing plant and underscore high expectations for future development."

www.coperion.com

Courtesy

OMRON SHOWCASES NEW CONCEPTS AND PRODUCTS FOR SMART METERS AT THE INDIA SMART GRID WEEK-2015 (ISGW)

OMRON's Electronic and Mechanical Components business arm displayed its prowess in the field of development of electronic components for smart meters at the ongoing India Smart Grid Week - 2015 (ISGW).

ISGW- a conference cum exhibition organized with the support of Ministry of Communication & Information Technology, Ministry of Renewable Energy, Ministry of Power, Ministry of Urban Development and Ministry of Science & Technology — is a congregation of India's leading electricity utilities, policy makers, regulators, and smart grid and smart city experts and researchers to discuss trends, share best practices and showcase next generation technologies and products.

Commenting on the participation Mr. Vinod Raphael, Country Business Head, OMRON Electronic Components, India said, "Power is an indispensible element of the infrastructure of a country, playing a key role in

driving its economy. Reports manifest that though India operates as the fourth larges t power system in the world, our per capita consumption of electricity is one-fourth of the world average and one-third of our population have no access to electricity. Some of the key factors contributing towards this issue are technical and non-technical losses including power pilferage. Omron is working towards creating products and solutions in optimal energy management to address these issues which will be truly beneficial to the Indian society in the long run."

Apart from smart meter solutions, the OMRON booth also showcased its industrial automation applications utilized by the panel builders in the field of electricity generation. Being amongst the global leaders and pioneers in bringing innovation to a variety of manufacturing fields through automation technologies, Omron's participation underlined its long term commitment of contributing towards a smarter and progressive India.

www.omron.com

Courtesy

SPOLYONE'S NEW BIO-BASED SOLUTIONS DELIVER ON PERFORMANCE AND SUSTAINABILITY GOALS

Consumer, healthcare, transportation and building products manufacturers now have a high-performance material that offers excellent performance and sustainability in one, cost-effective, vinyl-based material package. PolyOne Corporation has launched Geon BIO Flexible Solutions, formulated with a bio-derived plasticizer and in compliance with phthalate-restrictive regulations, such as California's Prop 65 and the Consumer Product Safety Initiative Act of 2008 (CPSIA).

"At last, customers can avoid compromising performance to meet regulatory and sustainability objectives," said Michael Garratt, president, Performance Products and Solutions, PolyOne Corporation. "Customers benefit as this plant-based, truly non-phthalate flexible vinyl performs at levels equal to or better than materials containing

traditional petroleum-based plasticizers."

Geon BIO materials are formulated with PolyOne's plant-based reFlex 300 plasticizer, which has been tested and certified by the United States Department of Agriculture's BioPreferred Program to be 99 percent bio-based. In addition, specific Geon BIO healthcare formulations are pre-certified to meet biocompatibility requirements for United States Pharmacopeia (USP) Class VI protocols.

Compared to other flexible vinyls, Geon BIO materials feature a wider processing window and enhanced thermal stability, which may improve manufacturing efficiency to deliver reduced production costs.

www.polyone.com

Courtesy

The Southern Delight (IPLEX)









Venue 2015 —————————— Snapsh



The Southern Delight

The purpose of this event is to focus on local entrepreneurs and give them global exposure to widen the scope of their business and gain from globalisation.

PLEX – 2015, the sixth edition of the Southern Regional Plastic Associations Initiative will be held in Bengaluru between 25th and 27th September, 2015. IPLEX 2015 comes with extremely strong industry support across India and globally.

The purpose of this event is to focus on local entrepreneurs and give them global exposure to widen the scope of their business and gain from globalisation.

Bengaluru has an investor friendly

environment and the best investment climate for starting projects across Karnataka. With rapid developments in IT, BT, aviation and knowledge intensive industries, it is a destination for progress and development.

We, the consortium of southern state associations, welcome you to the sixth edition of IPLEX 2015 and request you to book your stall at the earliest.

The Venue

BIEC offers its exhibitors services and amenities of the highest quality on par withintemational standards. Beautifully landscaped over 34 acres, BIEC has 40,000 sq. m. of covered space divided into three functionally designed exhibition halls; and 5000 sq. m. of open display area, suitable for showcasing large and heavy machines. A VIP lounge and business centre is attached with every hall.

AConferenceCentre, foodcourt and other support services for exhibitor and visitor comfort are all within the same complex.

IPLEX is being organised by 5 southern states associations namely, Karnataka State Plastic Association, The Tamil Nadu Plastics Manufacturers Association, Kerala Plastics Manufacturers Association, Telangana and Andhra Plastics Manufacturers Association along with extensive supported by CIPET.

Chairpersons of IPLEX 2015:

- Dr. S. K. Nayak, Director General, CIPET and Chairman, IPLEX 2015
- Mr. Hariram Thakkar, Convenor, IPLEX 2015

Who Should Participate?

People belonging to,

- Raw Material, polymer and resins, intermediates, blends and alloys, composites
- Speciality chemicals, masterbatches, additives, colourants, fillers and reinforcements
- Processing machinery
- Printing and packaging
- Ancillary equipment and instrumentation
- · Finished products, moulds and dies
- Post processing equipment
- Qualitycontrolandtestingequipment
- Trade promotion bodies and professional associations
- · R&D, education and standards etc.
- Recycling and plasticulture
- Solid waste management consultants
- Government agencies connected with industrial development

The Organiser

Karnataka State Plastic Association, established in 1996, is a non-profit organisation. The association has 600 members comprising of manufacturers, traders, vendors like mould and die makers, machinery manufacturers and raw material suppliers. The plastics industry in Karnataka contributes approximately 600 crores per annum to the Government exchequer through central excise, customs, VAT etc.; besides providing employment to over 75000 people in the state. Our industry is primarily located in Bengaluru urban and rural areas, Mangalore, Belgaum, Mysore and Hubli. Some units are located at Bellary, Hospet. The major polymer products produced in Karnataka are used in food packaging, fertilizers, cement, pharmaceuticals, automotive and FMCG.

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POLYMER BAZAAR: DAILY REPORT

29 May 2015



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♣ Crude Oil News:

Oil prices rose in Asia today on expectations that the latest US stockpiles report will show a further dip in crude reserves as traders worry about a global oversupply.

Crude oil prices recovered on Thursday after a two-day slide, although high U.S. stocks and strong global production, along with a firm dollar.

The gains followed two days of steep falls as a resurgent dollar weighed on the market amid concerns that U.S. crude supplies may have started rising again after three weeks of draws.

As per POLYMERBAZAAR, US benchmark West Texas Intermediate for July delivery rose 21 cents to \$57.72 while Brent crude for July gained 46 cents to \$62.52 in late-morning trade.

Front-month Brent futures climbed half a dollar to \$62.56 a barrel by 0202 GMT on Thursday. U.S. crude futures were up 31 cents from their last settlement at \$57.82 per barrel.Brent's premium over U.S. prices has come off over 45 per cent since mid-April, with record OPEC production weighing on Brent.

The American benchmark, meanwhile, received some support from the peak demand summer driving season, almost a month of steady stock draws that only came to an end this week, and raging Canadian wildfires that forced the evacuation of several oil and gas sands production sites.

↓ Latest International Polymer offers: (USD/mt.)

Grade (Application)	S.E.A-	FEA	China	Hong Kong	Middle East	Europe
Poly Propylene: P.P	(\$/mt- FOB)	(\$/mt- FOB)	Main port, S/mt	(\$/mt- FOB)	(\$/mt- FOB)	(€ /mt-FD NWE)
Raffia (Homo Polymer)	1380	1375	1380	1355	1360	1,310
Injection moulding , (11 M.F.I.)	1395	1385	1395	1350	1375	1,310
Film (Tubular quench-T.Q.),	1400	1395	1400	1370	1380	1,325
B.O.P.P.	1420	1415	1430	1450	1400	1,355
Impact Co-Polymer (I.C.P or P.P.C.P.)	1430	1425	1430	1535	1410	1,345
Random Co-Polymer ,(R.C.P.)	1430	1430	1435	1540	1415	1,355
Grade (Application)	S.E.A-	FEA	<u>China</u>	Hong Kong	Middle East	Europe
High Density Poly Ethylene: H.D.P.E.	(\$/mt- FOB)	(\$/mt- FOB)	Main port, \$/mt	(\$/mt- FOB)	(\$/mt- FOB)	(€ /mt-FD NWE)
Raffia	1370	1365	1365	1400	1345	1,415
Film	1380	1370	1375	1325	1350	1,415
Injection moulding (18 M.F.I.)	1380	1375	1375	1395	1355	1,410
Blow moulding	1390	1380	1385	1395	1360	1,410
HM Pipe (P.E80)	1410	1395	1395	1375	1375	1,440
HM Film	1420	1410	1405	1375	1385	1,450
HM Blow	1430	1415	1410	1390	1390	1,440

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Grade (Application)	S.E.A-	FEA	China	<u>Hong</u> Kong	Middle East	Europe
Linear Low Density Poly Ethylene: L. L.D.P.E.	(\$/mt- FOB)	(\$/mt- FOB)	Main port, \$/mt	(\$/mt- FOB)	(\$/mt- FOB)	(€ /mt-FD NWE)
Film (1, M.F.I.)	1390	1380	1370	1390	1360	1,415
Roto moulding	1410	1405	1395	1405	1385	1,415
Injection moulding (High M.F.I.)	1440	1420	1410	1420	1400	1,415
Lamination	1455	1440	1425	1405	1415	1,425
Grade (Application)	S.E.A-	FEA	China	Hong Kong	Middle East	Europe
Low Density Poly Ethylene: L.D.P.E.	(\$/mt- FOB)	(\$/mt- FOB)	Main port, \$/mt	(\$/mt- FOB)	(\$/mt- FOB)	(€ /mt-FD NWE)
General Purpose / Film grade	1440	1420	1415	1485	1400	1,415
Heavy Duty	1460	1440	1435	1490	1420	1,430
Lamination / Extrusion	1520	1500	1495	1530	1480	1,445
Injection Moulding	1510	1495	1485	1540	1470	1,425
Grade (Application)	S.E.A-	FEA	<u>China</u>	Hong Kong	Middle East	Europe
Poly Vinyl Chloride :P.V.C.	(\$/mt- FOB)	(\$/mt- FOB)	Main port, \$/mt	(\$/mt- FOB)	(\$/mt- FOB)	(€ /mt-FD NWE)
Suspension (Pipe / Extrusion),	920	940	905	84	930	140
Injection Moulding,"K" Value 57	950	970	935	-	960	-

↓ Latest International Polymer offers For Indian market: (USD/mt.

Grade (Application)	<u>c</u>	NF Nhav	a She	va:(<u>S /mt)</u>	Trend	*Landing rate(NS,Mumbai)				<u>Last week</u>
Poly Propylene:P.P	<u>\$</u>	<u>From</u>	-	<u>\$</u>	<u>To</u>		\$/R:	s.Exchange	<u>rate</u>	64.35	Report S
Raffia (Homo Polymer)	\$	1370	То	8	1380	Down	Rs.	114580	То	115401	(-10)
Injection moulding , (Homo polymer,11 M.F.I.)	\$	1385	То	\$	1395	Down	Rs.	115812	То	116634	(-10)
Film (Tubular quench-T.Q.) , (Homo polymer)	\$	1390	То	\$	1400	Down	Rs.	116223	To	117045	(-10)
B.O.P.P.	\$	1410	То	8	1420	Down	Rs.	117867	То	118688	(-10)
Impact Co-Polymer (L.C.P or P.P.C.P.)	\$	1420	То	\$	1430	Down	Rs.	118688	To	119510	(-10)
Random Co-Polymer ,(R.C.P.)	\$	1430	То	\$	1440	Down	Rs.	119510	To	120332	(-10)
							*Landing rate(NSA				
Grade (Application)	9	NF Nhav	a She	va:(S/mt)	Trend	<u>*I</u>	anding rate	(NSJ)	(lumbai)	<u>Last week</u>
Grade (Application) High Density Poly Ethylene: H.D.P.E.	<u>\$</u>	NF Nhav	a She	va:(<u>S/mt)</u> <u>To</u>	Trend	10000000	anding rate s.Exchange	- 20	<u>fumbai)</u> 64.35	Last week Report \$
		524	a She _ To			Trend - Down	10000000	Y052 000	- 20	000000000000000000000000000000000000000	VIZE VILLEY
High Density Poly Ethylene: H.D.P.E.	<u>\$</u>	<u>From</u>	-	<u>\$</u>	<u>To</u>	-	<u>\$/R</u> :	s.Exchange	rate	64.35	Report S
High Density Poly Ethylene: H.D.P.E. Raffia	<u>\$</u>	From 1370	To	<u>\$</u> \$	<u>To</u> 1380	- Down	S/R:	s.Exchange 114580	rate To	64.35 115401	Report § (-35)
High Density Poly Ethylene: H.D.P.E. Raffia Film	<u>\$</u> \$	From 1370 1380	To	<u>\$</u> \$	<u>To</u> 1380 1390	- Down Down	S/Rs Rs. Rs.	s.Exchange 114580 115401	To	64.35 115401 116223	Report \$ (-35) (-10)
High Density Poly Ethylene: H.D.P.E. Raffia Film Injection moulding (18 M.F.I.)	<u>\$</u> \$ \$	From 1370 1380 1380	To To	<u>\$</u> \$ \$	<u>To</u> 1380 1390 1390	Down Down Down	S/Rs. Rs. Rs. Rs.	114580 115401 115401	To To To	64.35 115401 116223 116223	Report \$ (-35) (-10) (-25)
High Density Poly Ethylene: H.D.P.E. Raffia Film Injection moulding (18 M.F.I.) Blow moulding	<u>\$</u> \$ \$ \$ \$ \$	From 1370 1380 1380 1390	To To To To	<u>s</u> s s s	To 1380 1390 1390 1400	Down Down Down Down	S/Rs. Rs. Rs. Rs. Rs.	114580 115401 115401 116223	To To To To	64.35 115401 116223 116223 117045	Report \$ (-35) (-10) (-25) (-10)

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Grade (Application)	C	NF Nhay	a She	va:(<u>S /mt)</u>	Trend	*L	anding rate	(NSA	(Iumbai	Last week
Linear Low Density Poly Ethylene: L.L.D.P.E.	<u>\$</u>	<u>From</u>		<u>\$</u>	<u>To</u>		\$/R	s.Exchange	<u>rate</u>	64.35	Report \$
Film (1, M.F.L)	\$	1390	То	8	1400	Down	Rs.	116223	То	117045	(-25)
Roto moulding	\$	1410	То	8	1420	Down	Rs.	117867	To	118688	(-25)
Injection moulding (High M.F.I.)	\$	1440	To	8	1450	Down	Rs.	120332	To	121154	(-25)
Lamination	\$	1455	To	\$	1465	Down	Rs.	121565	To	122386	(-25)
Grade (Application)	<u>c</u>	NF Nhav	a She	va:(<u>8 /mt)</u>	Trend	Trend *Landing rate(NS,Mumbai)				<u>Last week</u>
Low Density Poly Ethylene: L.D.P.E.	<u>\$</u>	<u>From</u>	_	<u>\$</u>	<u>To</u>	_	<u>\$/R</u>	s.Exchange	<u>rate</u>	<u>64.35</u>	Report S
General Purpose / Film grade	\$	1440	to	\$	1450	Down	Rs.	120332	To	121154	(-25)
Heavy Duty	\$	1460	to	\$	1470	Down	Rs.	121975	То	122797	(-25)
Lamination / Extrusion	\$	1520	to	8	1530	Down	Rs.	126906	То	127728	(-25)
Injection Moulding	\$	1510	to	\$	1520	Down	Rs.	126084	То	126906	(-25)
Milk Pouch	\$	1490	to	\$	1500	Down	Rs.	124441	То	125262	(-25)
Grade (Application)	<u>C</u>	NF Nhay	a She	va:(<u>S/mt)</u>	Trend	d *Landing rate(NS,Mumbai)			Mumbai)	<u>Last week</u>
Poly Vinyl Chloride :P.V.C.	<u>\$</u>	From	_	<u>\$</u>	<u>To</u>	-	\$/R	s.Exchange	rate	64.35	Report 8
Suspension (Pipe / Extrusion) ," K' Value 67	\$	920	to	\$	930	Down	Rs.	77600.95	То	78422.70	(-20)
Injection Moulding,"K" Value 57	\$	950	to	\$	960	Down	Rs.	80066.20	To	80887.95	(-20)
Grade (Application)	<u>c</u>	NF Nhav	a She	va:(<u>\$ /mt)</u>	Trend	<u>*Landing rate(NS,Mumbai)</u>			<u> (Iumbai</u>	<u>Last week</u>
Poly Styrene:P.S.	<u>\$</u>	From		<u>\$</u>	<u>To</u>	-	\$/R	s.Exchange	<u>rate</u>	64.35	Report \$
GPPS	\$	1500	to	\$	1510	Up	Rs.	125262	То	126084	(-30)
HIPS	\$	1550	to	8	1560	Up	Rs.	129371	То	130193	(- 10)
Grade (Application)	<u>c</u>	NF Nhav	a She	va:(<u>8/mt)</u>	Trend	<u>*1</u>	anding rate	(NS,1	<u> Aumbai)</u>	<u>Last week</u>
A.B.S (Acrilonitrile Butadiene Styrene)	<u>\$</u>	From	_	<u>\$</u>	<u>To</u>		\$/R	s.Exchange	<u>rate</u>	64.35	Report \$
ABS	\$	1670	to	\$	1680	Up	Rs.	139232	To	140054	(-5)
Grade (Application)	<u>c</u>	NF Nhav	a She	va:(<u>S/mt)</u>	Trend	<u>*1</u>	anding rate	(NS.)	<u>fumbai)</u>	<u>Last week</u>
E.V.A 18 %	<u>\$</u>	From	_	<u>\$</u>	<u>To</u>	-	<u>\$/R</u> s	s.Exchange	rate	64.35	Report \$
E.V.A 18 %	\$	1700	to	\$	1710	Up	Rs.	141697	То	142519	(+ 20)
Grade (Application)	<u>C</u>	NF Nhay	a She	va:(<u>S/mt)</u>	Trend	*L	anding rate	(NSA	<u> (Iumbai</u>	<u>Last week</u>
P.E.T.	<u>\$</u>	From		<u>\$</u>	<u>To</u>	-	\$/R	s.Exchange	rate	64.35	Report \$
P.E.T.	\$	1100	to	S	1110	Up	Rs.	92392	To	93214	(-35)

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Note:

1.) Care has been taken for Polymer rate & accuracy part is concerned. This rate gives a general idea & overview of International Rate of diff. polymers. There are a life according upon Oty. Port. Make. Origin & Payment terms.

^{2.)} Data given here above has been collected from reliable sources & published in good faith only. We don't take any responsibility for the decision taken basis on any part of this report.

^{3.)} Calculation of imposed duty in respective polymer has been taken in general, pl. consider Anti-dumping duty to any sp.polymer, port or Origin make if it is applicable.

Poly Propylene	Availability	Ahmadabad	<u>Mumbai</u>	<u>Delhi</u>	Bangalore	Chennai	<u>Indore</u>	Kolkata
H030SG (Raffia)	Available	117.00	116.00	118.00	118.75	119.25	118.00	118.00
H350FG (Lamination)	Available	118.00	117.00	119.00	119.75	120.25	119.00	119.00
H100EY (Film)	Available	119.25	118.00	119.00	121.00	120.50	120.00	121.00
H110MA (Inj. Mldg)	Available	114.50	113.00	114.00	115.00	115.75	115.00	117.00
AM120N (Inj.mldg)	Available	114.00	112.50	114.00	115.50	115.50	114.50	116.50
110MG (Inj.Mldg)	Available	113.75	112.25	113.75	115.00	115.25	114.00	114.75
MI3530 (CP-Inj.mldg)	Available	121.50	120.25	121.75	123.00	123.50	122.25	123.25
R 120 MK(RCP)	Shortage*	130.50	129.00	130.50	131.75	132.00	131.00	131.75
RCP SRN 20 NC	Shortage*	131.00	129.75	131.50	132.50	133.25	131.75	132.00
H050 MN	Shortage*	121.00	120.00	121.75	123.00	124.00	122.00	123.00
<u>IOCL - PP</u>		Ahmadabad	<u>Mumbai</u>	<u>Delhi</u>	Bangalore	<u>Chennai</u>	Indore	<u>Kolkata</u>
H1110 MG	Available	114.00	113.00	112.50	115.75	116.00	115.00	116.00
PP IM-HMEL M 12 RR	Available	114.00	112.50	111.50	115.25	115.50	114.50	113.00
PP Film	Available	117.50	116.50	115.50	119.25	119.50	118.50	116.50
H.D.P.E. Raffi	<u>a</u>	Ahmadabad	<u>Mumbai</u>	<u>Delhi</u>	Bangalore	<u>Chennai</u>	Indore	<u>Kolkata</u>
E 52009	Shortage*	122.25	120.25	121.50	123.00	123.50	121.75	122.50
W 50A009 / W 52	Shortage*	122.50	120.75	122.00	123.50	124.00	122.25	123.25
Т 9	Shortage*	123.00	121.25	122.50	124.00	124.50	122.75	124.00
H.D.P.E. Inj. M	ldg	Ahmadabad	Mumbai	<u>Delhi</u>	Bangalore	Chennai	Indore	Kolkata
50 MA 180	Shortage*	120.00	118.50	118.00	121.00	121.25	120.00	120.00
M 60200	Shortage*	119.75	118.00	118.50	120.75	121.00	119.50	120.50
M 5018L	Not Available	120.50	118.75	118.25	121.50	121.75	120.25	120.25
I 50 A 180	Available	120.00	118.00	117.75	120.50	121.00	119.25	119.25
180M50 (IOCL)	Available	119.00	117.75	117.50	120.25	120.75	119.00	120.50
<u>H.D.P.E. H.M.(F</u>	<u>ilm)</u>	<u>Ahmadabad</u>	<u>Mumbai</u>	<u>Delhi</u>	Bangalore	<u>Chennai</u>	<u>Indore</u>	<u>Kolkata</u>
003DF49 (IOCL)	Available	118.25	117.00	117.25	119.75	120.25	118.50	118.00
F 5400	Available	120.50	119.00	119.50	121.75	122.25	120.50	120.50
GAIL 55 (F55HM)	Available	120.00	118.50	119.25	121.00	121.50	120.00	120.25
F46003	Available	115.00	114.00	114.75	116.50	117.25	115.50	115.75
H.D.P.E. BLO	<u>w</u>	Ahmadabad	Mumbai	<u>Delhi</u>	Bangalore	Chennai	Indore	<u>Kolkata</u>
B52	Most Short Supplied	124.00	123.00	123.50	125.75	126.25	125.00	124.50
012DB54 (IOCL)	Most Short Supplied	123.50	122.50	122.50	125.25	125.75	124.50	123.50
B 6401	Most Short Supplied	124.25	123.25	122.25	126.00	126.50	125.25	123.25
B56003/54GB	Most Short Supplied	124.50	123.50	124.50	126.25	126.75	125.75	122.50

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LLDPE FILM	Ţ.	Ahmadabad	Mumbai	<u>Delhi</u>	Bangalore	Chennai	Indore	Kolkata
LL F19010	Available	123.50	122.00	123.00	124.75	125.75	123.50	124.50
HPL 71601	Shortage*	122.00	120.50	120.75	123.25	124.25	122.00	123.50
LLDPE ROTO	2	Ahmadabad	Mumbai	Delhi	Bangalore	Chennai	Indore	Kolkata
HPL 73204T	Shortage*	126.00	125.00	125.75	127.75	128.25	126.50	N.A
36RA045	Shortage*	127.00	126.00	126.75	128.75	129.25	127.50	127.00
L.L.D.P.E lamina	tion	Ahmadabad	Mumbai	Delhi	Bangalore	Chennai	Indore	Kolkata
E24065	Shortage*	124.00	122.75	125.25	126.25	126.50	124.25	123.00
L.D.P.E.		Ahmadabad	Mumbai	<u>Delhi</u>	Bangalore	<u>Chennai</u>	<u>Indore</u>	Kolkata
24 FS 040	Available	130.50	128.50	129.50	131.25	131.75	130.00	131.00
16 MA 400	Available	131.00	129.50	131.50	133.50	134.50	131.00	132.00
1070 LA 17	Shortage*	152.00	151.00	154.00	156.00	155.00	155.00	155.00
LLDPE INJ.ML	The same of the sa	<u>Ahmadabad</u>	<u>Mumbai</u>	<u>Delhi</u>	Bangalore	Chennai	Indore	Kolkata
M26500	Most Short Supplied	127.75	126.50	128.00	129.50	130.50	128.25	129.00
PVC		Ahmadabad	Mumbai	<u>Delhi</u>	Bangalore	Chennai	Indore	Kolkata
K - 6701	Available	80.75	79.75	80.50	81.75	82.25	81.25	80.75
K - 5701	Available	82.25	81.25	82.25	83.25	84.25	82.75	81.75
Imported Mat.67 (K-Value)	Available	79.00	77.50	78.50	79.00	80.50	79.00	80.00
Poly Styrene:P.	S.	<u>Ahmadabad</u>	<u>Mumbai</u>	<u>Delhi</u>	Bangalore	<u>Chennai</u>	<u>Indore</u>	Kolkata
GPPS	Available	127.50	126.50	128.00	129.00	129.75	128.00	129.00
HIPS	Available	131.00	130.00	131.50	132.50	133.25	131.50	132.50
A.B.S		Ahmadabad	Mumbai	<u>Delhi</u>	Bangalore	Chennai	Indore	Kolkata
920 (Ineos)	Available	149.00	147.00	149.00	149.75	150.25	148.25	151.25
700 Coloured ABS	Available	167.00	165.00	166.00	167.75	168.25	166.25	168.25
PET		Ahmadabad	Mumbai	<u>Delhi</u>	Bangalore	Chennai	Indore	Kolkata
RELPET 5801	Available	114.00	112.75	114.00	115.50	116.00	114.25	115.00
		Import	ed Mater	<u>ial</u>				
LL Film (1 M.F	.I)	Ahmadabad	Mumbai	<u>Delhi</u>	Bangalore	Chennai	Indore	Kolkata
Imported LL	Available	121.00	119.00	120.00	121.00	121.75	120.50	121.75
Sabic	Available	121.50	119.50	120.50	121.50	122.00	121.00	122.50
HM film		Ahmadabad	Mumbai	<u>Delhi</u>	Bangalore	Chennai	Indore	Kolkata
Sabic	Available	116.25	115.25	116.00	118.00	118.50	116.75	117.00
Imported HM	Available	116.75	115.50	116.25	118.25	118.75	117.00	117.25
Ex 5	Available	116.50	115.50	116.25	118.25	118.75	117.00	117.25
LDPE LAMI. (7 M	I.F.I.)	Ahmadabad	<u>Mumbai</u>	<u>Delhi</u>	Bangalore	Chennai	Indore	Kolkata
Titan 801 YY	Most Short Supplied	150.00	149.00	153.00	153.00	152.25	150.50	153.00
Hanwa	Most Short Supplied	151.00	150.00	154.00	153.00	153.25	151.50	154.00
Engineering Mate	erial erial	Ahmadabad	<u>Mumbai</u>	<u>Delhi</u>	Bangalore	Chennai	Indore	Kolkata

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Nylon 6 (GSFC)	Available	194.00	192.75	193.00	195.50	196.00	194.00	194.50
Nylon 6 6 (GSFC)	Available	250.50	249.25	249.50	252.00	252.50	250.50	251.00
Nylon GF 30%	Available	184.50	183.25	183.50	186.00	186.50	184.50	185.00
Delrin	Available	98.50	97.25	98.75	100.00	100.50	98.50	100.25
Plain PBT	Available	166.00	164.75	165.00	167.50	168.00	166.00	166.50
Poly Curbonate-BA	AYER-PC	Ahmadabad	Mumbai	Delhi	Bangalore	Chennai	Indore	Kolkata
2407 General Purpose	Available	185.50	184.25	184.50	187.00	187.50	185.75	186.00
2858 Medical grade	Available	225.50	224.25	224.50	227.00	227.50	225.75	225.00
E A N. (Incor) 2200	Available	144.00	142.75	145.75	145.50	146.00	144.25	147.25
S.A.N (Incos) 2300	Available	144.00		2.000				

Sr. No.	Monomer	Today	Yesterday	Diff
1	Naphtha (C & F Japan)	\$540	\$550	-\$10
2	Propylene (CFR China)	\$990	\$990	Stable
3	Ethylene (CFR SEA)	\$1,390	\$1,395	-\$5
4	VCM (CFR SEA)	\$780	\$780	Stable
5	EDC (CFR SEA)	\$390	\$390	Stable
6	Styrene (CFR China)	\$1,310	\$1,370	-\$60
7	PTA (CFR China)	\$740	\$740	Stable
8	MEG (CFR China)	\$930	\$930	Stable

			Latest r	ate revision v	vef 14/5/1	<u>5</u>			
Company	Polymer	Change	Rs/Mt	Approx (\$/Mt)	Company	Polymer	Change	Rs/Mt	Approx (\$/M
RIL	PP	Up	₹ 1,500	₹ 23.31	IOCL	PP	Up	₹ 1,500	₹ 23.31
	HDPE	Stable	No Change	Stable		HDPE	Stable	No Change	Stable
	LDPE	Stable	No Change	Stable		LLDPE	Stable	No Change	Stable
	LLDPE	Stable	No Change	Stable					
	PVC	Stable	No Change	Stable	HMEL	PP	Up	₹ 1,500	₹ 23.31
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LET US THINK OF THE INDIAN SOCIETY AND ABOUT THE MASSES WHO CONTRIBUTE A LOT, WITH THEIR HARD EARNED MONEY IN TERMS OF TAXES TO RUN THIS UNFORTUNATE NATION AND TO FEED MANY CORRUPTS IN THE COUNTRY.

Dear Readers.

Think of the so-called 'ban' on Plastic pack of Gutkha.

The biggest ever Joke Government of INDIA and its illiterate and ill-educated ministers tried to implement in INDIA, during 2009-2010?

The Structure of Guthka pack and most Namkeen pack / Biscuit pack can be as below:

Innermost layer of LD/LLD 20 to 40 Micron as the need be + Middle layer of Aluminized (Thus metalized) BOPP / May be BOPET as well of 12 micron / plus may be 2 microns Metallization layer +Outer most layer of 12 micron reversed printed BOPP/ May be BOPET. This triple layer structure is next to impossible (till date) to convert it in to some recyclable / usable form of plastic!

Gutkha pack is smaller and the same or almost similar pack of NAMKEEN is continuing. Both packs were and are thrown on open land by ill-educated, highly irresponsible lot of people who can and must be termed as Anti-Nationals since they spoil the Motherland and screw the environment. People who spit on motherland with Pan / Guthka picks also must be labeled as Anti-Nationals.

In fact the if the people (Ministers of by the then GOI) were really patriotic and thinking about the good of the citizens, must have implemented 'NO throwing of any trash' on the roads and instead they should have implemented ban on Gutkha and they argue that it gifts cancer. Yes But why not BAN Gutkha itself? Since it earned a lot of money for some small group of people and politicians?

Ban on plastics is impossible as long as we do not have alternate packaging material. And to ban Gutkha pack of plastic is a big joke and major cheating with the India's good. Why not ban similar Aluminized plastic used to pack Namkeen? Just because many people do not know the packaging substrates, its non-recyclability and ignorance due to lack of knowledge; which also is not imparted by the manufacturers.

Also there was a big game played by a few in this country which is here described for many to note and understand the Anti-National activity of Few Politicians and few business houses of the unfortunate MOTHERLAND INDIA

Just before the BAN on Gutkha was announced officially by the GOI publically, a few BOPET and BOPP manufacturers got together in the name of a CARTEL for making money and to befool people of INDIA, (They came to know about such ban was to be implemented, obviously much money must have changed hands, prove this if wrong) made a consortium and the Film price shoot up to 210 or 220 per Kg? While the raw material PET etcetera was just at Rs 65 per KG? And many, then soon started entering this business of making BOPET / BOPP film and ordered to Bruckner or Dornier (Two German companies making BOPP/ BOPET lines) for their film lines, to KAMPF (Another German company) for slitter re-winders etcetera and invested heavily in to making buildings and other utilities. Again Unfortunate INDIAN Characters of jumping in to something without any foresight, examples, big people with good money jumped in to the idea of making BOPP / BOPET

Soon after such orders for the lines, The ban on GUTKHA Pack of plastic was announced and by that time the consortium had pushed a lot of material in to the market at very unreasonably high prices, it must be termed as almost 'LOOT' and where was the MRTPC or some other similar agency to control such 'LOOT' at that time? Since only a few lot of people was making such film which is and was used by many at large inclusive of textile makers of SURAT. Why such film, which is and was made by just a few is and not controlled by MRTPC or some other equivalent government agency? In this unfortunate motherland many claim to be consultants in the industry, they are there just to make money, have no guts to show some nice patriotism, never bring such nuisance to the knowledge of people at large.

This government and politicians and a few businessmen just and simply and coolly LOOT this nation's Public at large.

This article is a precious gift to the People of INDIA, a free Nation, A gift by a free citizen of Nation paying all and many sorts of reasonable and unreasonable taxes to the GOI. AND SO do not dare to create any controversy, the one who tries to do so shall be proved Anti-National Automatically by virtue of his/her such act.

JAI HIND.

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Exhibition Detail.

Name of The Exhibition	Place	Date of the Exhibition.
Kenya Plast	Narobi (Kenya)	10 to 12 June-2015
Plastic Vietnam-2015	SECC, Hechi Minherty Vietnam	23 to 25 July 2015-01-14
T.Plas (Plastic & Rubber)	BITEC Bangkok Thailand (W-tplas.com)	26to29 Aug2015
Gulf Plastic & Polymer Show	Abu-Dhabi National Exhibition Center.	8 to 10 Sept -2015
lplex – 15	Bangalore	25 to 27 Sept-2015
Plasti World	Mumbai (Goregaon)	8 to 11 Oct -2015
Pro Pack	Dubai International Conven & Exhibition Center.	27 to 29 Oct- 2015
IndPlas	Science City Ground Kolkata	27 to 30 November 2015
Plast Eurasia	Istanbul-2015	3 to 6 Dec.2015
Plast Show	Vapi	4 to 6 Dec.2015
Oman Plast	Oman International Exhibition Center.	5 to 7 Jan-2016
Plexpo	Gandhinagar (Gujarat)	7 t0 11 January2016
Plastware Expo	Mumbai (Goregan)	19 to 21 February2016
Plast Asia-2016	Pragati Maidian DELHI	4 t0 6 th March-2016

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KAMAL SHAH

નવો પ્રોજેક્ટ : ઇમીટેશન માર્બલ બોર્ડ મેકીંગ પ્લાસ્ટિક ફર ફ્રંમેશ આપણને નવી તકો આપતું રહે છે. નીચેના ચિત્રો જુઓ.

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માર્બલ જેવું દેખાય છે, ખરું? દીવાલ ઉપર, બાથરુમમાં, પેસેજમાં, હર કોઇ જગ્યાએ માર્બલની ગરજ સારી શકે. માર્બલ લગાવવા માટે ઘણી કાપકુપ અને મજૂરી લાગે, સમયની ર્બબાદી વધારામાં.

આપણી આ પ્રોડક્ટ પ્લાસ્ટિક છે. પ્લાસ્ટિકના 1500 થી 1700 કિલોગ્રામ પ્રતિ ઘન મીટરની ઘનતા માં બનતી આ વસ્તુ ચાર ફૂટ પહોળાઇ બોર્ડના રુપ માં મશીનમાંથી જ ઇચ્છિત જાડાઇમાં મળી શકે.એનો અર્થ એ, કે એની મજબુતી પત્થર જેવી જ મળી શકે. મેઇનટેનન્સ ફ્રી પ્રોડક્ટ. ઉઘઇ લાગે નિષ્, પાણીની અસર થાય નિષ્, સાબુથી સાફ થઇ શકે.

વધુમાં કલર અને રંગરુપ, જેવા જોઇએ એવા મળી શકે. ફક્ત લેમીનેશન કરવાથી રંગરુપ ફરી જાય.

અનબ્રેકેબલ, સિવાય કે ભારે સાધનોથી તોડકોડ કરો. ઘનતા ઘણી વધારે હોવાથી આગ પકડવાની શક્યતા નહિવત. વધુમાં કાયર રીટાર્ડન્ટ મટીરીયલ ઉમેરીને બનાવી શકાય. ચૂનો ઉમેરીને કિંમત ઘટાડી શકાય, જે આગ પકડવાની શક્યતાને ઘટાડી દે છે.

માર્બલના વિકલ્પ તરીકે વાપરવા માટે: માર્બલ ને માઇનીંગ કરવાનું ખર્ચાળ થતું જાય છે, કવોલીટી ની તકલીફ, માર્બલની મજબૂતી, ઉપયોગી માપ બનાવવા માટેનો સમય અને કિંમત, હેરફેરની કિંમત, મોંધુ બનતું જતું ફીટીંગ, વગેરે અનેક તકલીફોઓ..



દસ મીલીમીટર જાડાઇ, એક સ્કેવર ફૂટ બોર્ડ, જ્યારે 1700 ની ઘનતા માં બનાવાય તો એનું વજન થાય	1.58 KG
દસ મીલીમીટર જાડાઇ, એક સ્કેવર ફૂટ બોર્ડ, જ્યારે 1500 ની ઘનતા માં બનાવાય તો એનું વજન થાય	1.39 KG

તો હવે આની મજબૂતી વિચારી જુઓ.



આ પ્રોડક્ટ બનાવવા માટે, મશીનરીમાં રોકાણ જોઇશેઃ રુપિયા એક કરોડ, પંચ્યાસી લાખ, પચાસ હજાર.

પાવર: 260 એચ.પી. અને જગ્યા જોઇશે: સાત હજાર સ્કેવર ફૂટ.



આ ધંધા સામે એક લાલ બત્તીઃ આપણા દેશમાં લોકો ગમે તેવા પ્રકારનો કાચોમાલ (પ્લાસ્ટિક) વાપરે, વધુમાં હૃદ બહારનો ચૂનો વાપરે અને કિંમત નીચી લાવવાની કોશીષ કરે, જેને કારણે ગુણવત્તા ઘટે. જેથી કરીને પ્રોડક્ટ બજારમાં ચાલી શકે નિહ, જેથી લાંબાસ મય માટે કોઇના પણ માટે માર્કેટ માં ટકવું અઘરું થઇ શકે.

આપણા દેશમાં એક સામાન્ય માનસિકતા છે કે ઉતરતી ગુણવત્તા બનાવવી અને માર્કેટ માંથી ઉતાવળે પૈસા બનાવી લેવા. નવી પ્રોડક્ટ હોય તો પણ, વેલ્યુ એડીશન કરવું નહિ અને કોઇ બીજા બજારમાં આવી જાય એ પહેલાં પૈસા બનાવી લેવા, બજારમાંથી ઉતાવળે ભાગી જવું, અથવાતો, હરિફાઇથી હારીને બજાર છોડી જવું

બીજું, કે, આ ધંધામા રોકાણ નાનું હોવાને કારણે હરિજ્ઞો વધવાની શક્યતા રહેવાની. નવી સવી એક અસર ભારતીય બજારમાં ઉમેરાઇ છે જેને અમે નામ આપ્યું છે: મોરબી—રાજકોટ ઇફેક્ટ. (આ શોધ અમારે નામે જ નોંધાવવી જોઇએ.) અનેક લોકો એક સરખા ધંધા કરવાની ઇચ્છાઓ દબાવી શકતાં નથી અને ટોળેટોળાં એકજ બાજુએ દોટ મૂકે છે. આ કારણે દરએકને નુકશાન થાય છે, જેની સમજ લોકોને પડતી નથી.

આવીજ બીજી એક પ્રોડક્ટ છે, પ્રોફાઇલ જે પ્લાસ્ટિક અને ચૂનામાંથી બની શકે. અને લેમીનેશન કરવાથી અનેકવિધ રંગ અને પ્રકારમાં બનાવી શકાય.

એની વાત કરી ક્યારેક.



All the figures are indicative and can change on the date of discussions.

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